

Table of Contents

Introduction

Local thermal resistance measurement device for fouling detection 1 - 9

Q. T. Pham, F. Ducros, and Z. Anxionnaz-Minvielle
Univ. Grenoble Alpes, CEA, LITEN, F-38000, Grenoble, France

A conceptual mechanism for how crude oils foul in heat exchangers 11 - 15

H. Joshi
Clean As New Gulf Coast, 1303 Thompson Park Dr., Baytown, TX 77521, USA

Advance in morphology of fouling in the exhaust gas recirculation (EGR) coolers 16 - 25

Y. Yao^{1,2,3}, Z. Han^{2,3,4}, W. Tian^{2,3,4}, L. Luo², J. Ding⁵, B. Su⁶, M.-E. Duprez¹, and G. De Weireld¹

¹ Thermodynamics and Mathematical Physics Unit, Faculty of Engineering, University of Mons, Place du Parc 20, Mons, 7000, Belgium

² Key Laboratory of Fluid and Power Machinery, Ministry of Education, Xihua University, Chengdu 610039, China

³ Vehicle Measurement, Control and Safety Key Laboratory of Sichuan Province, Xihua University, Chengdu, 610039, China

⁴ Engineering Research Center of Ministry of Education for Intelligent Air-Ground Fusion Vehicles and Control, Xihua University, Chengdu 610039, China

⁵ Guizhou Communication Vocational College, Guiyang, 551400, China

⁶ AVL List Technical Center (Shanghai) Co., Ltd., Shanghai, 201206, China

Fouling in hydrocarbon systems

Unraveling the impact of temperature and feedstock composition on coke formation in steam cracking reactors 26 - 32

H. Mohamadzadeh Shirazi¹, L. dos S. Vargette¹, G. Bellos², G. Heynderickx¹, M. F. Reyniers¹, and K. M. Van Geem¹

¹Laboratory for Chemical Technology, Technologiepark 121, 9052 Zwijnaarde, Belgium

²Dow Benelux B.V., Dowweg 5, 4542NM Hoek, The Netherlands

Impact of fuel selection on gas-side fouling in fired heaters: 33 - 41

A techno- environmental analysis

E. Petropoulou¹, D. Giamalakis¹, G. Spiridaki¹, A. Aristeidopoulou¹, C. Pliellis¹, S. Loukopoulos¹, D. Oakley², J. Kennedy², S. J. Pugh², H. U. Zettler² and E. M. Ishiyama²

¹Hellenic Petroleum R.S.S.O.P.P S.A., 17th km National Rd. Athens – Corinthos, Aspropyrgos, 193 00, Greece

²Heat Transfer Research, Inc., Surrey Technology Centre, 40 Occam Road, Guildford, Surrey GU2 7YG, UK

Precipitation index: A potential alternative to predicting crude stability of petroleum oils 42 - 47

P. Singh¹, S. Krishnaswamy¹, K. Ponnani^{1,3}, A. Verma², and J. Rawat²

¹Centre of Excellence in Process Engineering & Intensification (COE-PE&I), Department of Chemical Engineering, BITS – Pilani, K K Birla Goa Campus, Zuarinagar, Goa, India

²Bharat Petroleum Corporation Limited, Corporate R & D Center, Greater Noida, India

³15/151 Sreenivas, Sivan Kovil Street, Tharakkad, Palakkad, Kerala-678001, India

CRYSTALLIZATION FOULING (PART 1)

Design and characterisation of a thin plate heat exchanger for fouling studies 48 - 55

J. Brown¹, S. M. Clarke², G. Kawaley³, M. J. Sargent², M. Turner², and D. I. Wilson¹

¹ Department of Chemical Engineering and Biotechnology, University of Cambridge, Cambridge, CB3 0AS, UK

² Institute for Energy and Environmental Flows, University of Cambridge, CB3 0EZ, UK

³ Mitsubishi Electric R&D Centre Europe B.V., Livingston, EH54 5DJ, UK

Reviewing detachment processes in crystallization fouling: Implications for accurate predictions 56 - 60

I. Appelquist Løge and B. U. Anabaraonye

Center for Energy Resource Engineering (CERE), DTU Chemical Engineering, Denmark

Investigation of fouling roughness induced heat transfer improvement using a Stereoscopic Micro PIV 61 - 72

L. Rohwer, W. Augustin, and S. Scholl

Technische Universität Braunschweig, Institute for Chemical and Thermal Process Engineering, Langer Kamp 7, 38106 Braunschweig, Germany

FOULING PREDICTION

Predictive fouling detection in food production using machine learning models based on real data 73 - 83

J. Yin¹, N. Jarmatz², M. Mauermann¹, W. Augustin², and S. Scholl²

¹ Institut für Process Engineering and Packaging IVV, Division Processing Technology, Heidelberger Str. 20, 01189 Dresden, Germany

² Technische Universität Braunschweig, Institute for Chemical and Thermal Process Engineering, Braunschweig, Germany

Improving the efficiency of hybrid cooling towers: the Integration of artificial intelligence for water outlet temperature prediction considering fouling effects 84 - 91

A. Zaza and E. G. Bennouna

Thermal Systems Department, GreenEnergy Park (IRESEN, UM6P), Km2 Route Regional R206, Benguerir, Morocco

Prognostics of heat exchanger fouling via inference with symbolic regression 92 - 99

E. Safikou¹ and G. Bollas²

¹ Department of Electrical & Computer Engineering, University of Connecticut, Storrs, CT 06269, USA

² Department of Chemical & Biomolecular Engineering, University of Connecticut, Storrs, CT, 06269, USA

FOULING SCIENCE

Towards a common taxonomy for heat exchanger fouling 100 - 113

W. Augustin¹, L. F. Melo², and D. I. Wilson³

¹ Technische Universität Braunschweig, Institute for Chemical and Thermal Process Engineering, Langer Kamp 7, 38106 Braunschweig, Germany

² LEPABE-ALICE, Faculty of Engineering, University of Porto, Portugal

³ Department of Chemical Engineering and Biotechnology, University of Cambridge, Cambridge, CB3 0AS, UK

CRYSTALLIZATION FOULING (PART 2)

- Calcium scales – scrap scaling indexes and the concept of super-saturation** 114 - 124
D. Hawthorn
Fairham, Grange Mews, Wilford Road, Ruddington, Nottingham, NG11 6NB, UK

POSTER SESSION

- Investigation of flow pulsation to mitigate crude oil fouling** 125 - 132
R. Schab¹, H. Joshi², M. R. Malayeri³, S. Unz¹, and M. Beckmann¹
¹ Technische Universität Dresden, Dresden, Germany
² ALPH Heat Transfer, Chester, NJ, USA
³ Shiraz University, Shiraz, Iran
- Local temperature distribution of a plate heat exchanger undergoing crystallization fouling** 133 - 139
J. Berce, M. Može, M. Zupančič, and I. Golobič
University of Ljubljana, Faculty of Mechanical Engineering, Aškerčeva cesta 6, SI-1000 Ljubljana, Slovenia
- Experimental studies of the flushing process of chocolate masses in a test facility** 140 - 150
M. Heide¹, V. Liebmann², F. Rüdiger², J.-P. Majschak¹, and H. Köhler¹
¹ Chair of Processing Machines/Processing Technology, Institute of Natural Materials Technology, Technische Universität Dresden, Germany
² Chair of Fluid Mechanics, Institute of Fluid Mechanics, Technische Universität Dresden, Germany
- A cleaning model for film-like soils with transition between cleaning mechanisms** 151 - 166
C. Golla¹, S. Jena¹, V. Liebmann¹, J. Fröhlich¹, F. Rüdiger¹, and H. Köhler²
¹ Institute of Fluid Mechanics, Technische Universität Dresden, Germany
² Institute of Natural Materials Technology, Technische Universität Dresden, Germany
- Can sound stop scaling: A NIR spectroscopy study of ultrasound treated water** 167 - 170
M. Bache and I. A. Løge
Center for Energy Resource Engineering (CERE), DTU Chemical Engineering, Denmark
- A comparative evaluation of inhibitor performance in simple and complex solutions** 171 - 176
I. A. Løgea and B. U. Anabaraonye
Center for Energy Resource Engineering (CERE), DTU Chemical Engineering, Denmark
- Hydraulic and thermal development of water fouling layer** 177 - 184
E. Crosby, M. Berger, B. Houston, and L. Bishop
Heat Transfer Research, Inc., P.O. Box 3290, Navasota, TX 77868, USA
- Impact of fouling on energy management in column heat recovery system with once-through thermosyphon reboiler** 185 - 188
M. Iijima¹ and R. Suzuki²
¹ ENEOS Corporation, 7-1, Ukishima-cho, Kawasaki-ku, Kawasaki, Kanagawa, 210-8523, Japan
² Heat Transfer Research, Inc., 20F Yokohama Landmark Tower, 2-2-1 Minatomirai, Nishi-ku, Yokohama, Kanagawa, 220-8120, Japan

BIOFOULING**Hurdle approach employing microencapsulated carvacrol and enzymes to disrupt pseudomonas aeruginosa biofilms** 189 - 192N.-E. Chihib¹, S. Mechmechani¹, A. Gharsallaoui², and G. Delaplace¹.¹ Univ. Lille, CNRS, INRAE, Centrale Lille, UMR 8207 – UMET – Unité Matériaux et Transformations, Lille, France² Univ. Lyon, Université Claude Bernard Lyon 1, CNRS, LAGEPP UMR 5007, Villeurbanne, France**How biofilm history affects the impact of thermal disinfection on biofilm control and regrowth** 193 - 200A. R. Silva^{1,2}, L. F. Melo^{1,2}, and A. Pereira^{1,2}¹LEPABE – Laboratory for Process Engineering, Environment, Biotechnology and Energy, Faculty of Engineering, University of Porto, Rua Dr. Roberto Frias, 4200-465 Porto, Portugal²ALiCE – Associate Laboratory in Chemical Engineering, Faculty of Engineering, University of Porto, Rua Dr. Roberto Frias, 4200-465 Porto, Portugal**FOULING IN FOOD PROCESSING****A fouling predictive model-based solution for sustainable dairy heat treatment and cleaning-in-place (CIP) processes** 201 - 204M. I. Malliaroudaki¹, N. J. Watson¹, L. N. Nchari², S. S. Bhonsale³, J. F.M. Van Impe³, K. van Koerten², I. Dimitriou¹, Z. J. Glover⁴, and R. L. Gomes¹¹ Food Water Waste Research Group, Faculty of Engineering, University of Nottingham, NG7 2RD, UK² NIZO, Kernhemseweg 2, Ede, 6718 ZB, The Netherlands³ BioTeC+, Department of Chemical Engineering, KU Leuven, Ghent, Belgium⁴ Arla Foods Ltd., Arla House, Leeds LS10 1AB, UK**The dynamic fouling behavior of whey proteins throughout a plate heat exchanger: Utilizing a validated kinetic fouling model** 205 - 211J. Zha^{1,2}, L. Bouvier¹, J. Xiao², and G. Delaplace¹¹ UMET – Unité Matériaux et Transformations, UMR 8207 (Univ. Lille, CNRS, INRAE, Centrale Lille), 59000 Lille, France² School of Chemical and Environmental Engineering, College of Chemistry, Chemical Engineering and Materials Science, Soochow University, Suzhou, Jiangsu Province 215123 China**Predictive modeling for fouling and cleaning in heat exchangers during milk pasteurization** 212 - 222D. Yilmaz^{1,2}, K. K. Nguen¹, and G. Delaplace²¹ THRASOS AI, Research and Development Department, St. Malo, France² UMET – Unité Matériaux et Transformations, UMR 8207 (Univ. Lille, CNRS, INRAE, Centrale Lille), 59000 Lille, France**The effect of rheological properties of concentrated milk on fouling of falling film evaporators** 223 - 227

I. Hashemizadeh, D. Zare, and C. Brown

Fonterra Research and Development Center, Dairy Farm Road, Massey University, Palmerston North 4472, New Zealand

REACTION FOULING**Differences in emulsion polymerization fouling between acrylates and vinyl acetates studied in-situ with a Quartz Crystal Microbalance (QCM) 228 - 236**

K. M. Hoffmann¹, A. Langhoff¹, J. Adams¹, H. A. Huellemeier², W. Augustin², S. Scholl², and D. Johannsmann¹

¹Institute of Physical Chemistry, Clausthal University of Technology, Arnold-Sommerfeld-Str. 4, 38678 Clausthal-Zellerfeld, Germany

²Institute of Chemical and Thermal Process Engineering, Technical University of Braunschweig, Langer Kamp 7, 38106 Braunschweig, Germany

A movable heated finger design for the monitoring of fouling during polymer synthesis 237 - 251

H. Huellemeier, W. Augustin, and S. Scholl

Technische Universität Braunschweig, Institute for Chemical and Thermal Process Engineering, Langer Kamp 7, 38106 Braunschweig, Germany

PERFORMANCE MONITORING**Tackling fouling challenges with the Alfa Laval smart heat exchanger 252 - 257**

L. G. Nilsson

Alfa Laval Technologies AB, P.O. Box 74, SE-221 00 Lund, Sweden

SURFACE MODIFICATIONS**Biomimetic coatings to mitigate dairy fouling adhesion 258 - 262**

M. Saget^{1,2}, F. Braud², N. Nuns³, G. Delaplace¹, V. Thomy², Y. Coffinier², M. Jimenez^{1,4}

¹ Univ. Lille, CNRS, INRAE, Centrale Lille Institut, UMR 8207 - UMET - Unité Matériaux et Transformations, F-59000 Lille, France

² Université de Lille, Institute of Electronics, Microelectronics and Nanotechnology (IEMN), UMR CNRS 8520, F-59000 Lille, France

³ Univ. Lille, UMR 8181 – UCCS – Unité Catalyse et Chimie du Solide, F-59000, Lille, France

⁴ Institut Universitaire de France, Paris, France

Crystallization fouling on polymer composite heat exchanger tubes and the effects of surface treatments 263 - 271

J.-H. Imholze and H. Glade

University of Bremen, Engineering Thermodynamics, Badgasteiner Str. 1, 28359 Bremen, Germany

Experiences with application of anti-fouling low surface energy coatings on industrial heat exchangers 272 - 275

K. S. Chunangad¹ and R. Pratt²

¹ ExxonMobil Technology and Engineering Co., Spring, TX, USA,

² ExxonMobil Beaumont Refinery, 1795 Burt Street, Beaumont, TX 77701, USA

Reduce opex and capex in refining process unit fired heaters using ceramic coating technology 276 - 285

S. Lodha

Tubacoat S.L., Parque Científico y Tecnológico de Bizkaia Ibaizabal Bidea, Edificio 702, 1ª planta, Derio, Bizkaia, 48160, Spain

Production process for heat exchanger tubes with DLC-type inner coating 286 - 294

A. Angerbauer¹, N. Wailzer¹, C. Übleis², B. Petter³, M. Schachinger¹, C. Forsich¹, and D. Heim¹

¹ FH OOE, University of Applied Sciences Upper Austria, Stelzhamerstrasse 23, A-4600 Wels, Austria

² RÜBIG Härtetechnik, Griesmühlstrasse 10, A-4614 Marchtrenk, Austria

³ POLYSOUDE Austria GmbH, Hall / Grieshof 673, A-8911 Admont, Austria

FOULING MITIGATION

Quick win on carbon footprint by improving existing assets via the use of tube inserts in shell and tube exchangers. **295 - 301**

N. Aubin

Petroval, Parc Eco-Normandie, 76430, St-Romain-De-Colbosc, France

Re-thinking the design of closed-loop cooling stations to mitigate fouling **302 - 309**

H. Kockum

Alfa Laval Technologies AB, P.O. Box 74, SE-221 00 Lund, Sweden

CLEANING SCIENCE AND TECHNOLOGY

Investigation of blocking phenomena in cleaning of micro heat exchangers **310 - 320**

F. Aselmeyer, W. Augustin, and S. Scholl

Technische Universität Braunschweig, Institute for Chemical and Thermal Process Engineering, Langer Kamp 7, 38106 Braunschweig, Germany

Development of novel cleaning systems for improving immersion cleaning based on the hunting behaviour of the pistol shrimp **321 - 328**

R. Murcek¹, M. Finster², A. T. Georgi¹, S. Prabhu¹, E. Fuchs¹, and M. Mauermann¹

¹ Fraunhofer IVV, Heidelberger Str. 20, 01189 Dresden, Germany

² TU-Bergakademie Freiberg, Lampadiusstr. 4, 09599 Freiberg, Germany

Analysis of complex interdependencies between soil-specific properties and cleaning behavior in the food industry by using a decision tree **329 - 338**

S. Kricke¹, C. Drechsel², C. Schmidt², S. Zahn², H. Rohm², J.-P. Majschak¹, and H. Köhler¹

¹ Chair of Processing Machines/Processing Technology, Institute of Natural Materials Technology, TUD Dresden University of Technology, Germany

² Chair of Food Engineering, Institute of Natural Materials Technology, TUD Dresden University of Technology, Germany

Numerical model for the cleaning of a film-like soil by viscous shifting under non-isothermal conditions **339 - 350**

C. Golla¹, V. Liebmann¹, R. Rebel¹, H. Köhler², J. Fröhlich¹, and F. Rüdiger¹

¹ Institute of Fluid Mechanics, Technische Universität Dresden, Germany

² Institute of Natural Materials Technology, Technische Universität Dresden, Germany

Extension of a simplified physical flushing process model to realistic fluid property variation of chocolates **351 - 362**

V. Liebmann¹, M. Heide², C. Golla¹, H. Köhler², F. Rüdiger¹, and J. Fröhlich¹

¹ Institute of Fluid Mechanics, TUD Dresden University of Technology, Germany

² Institute of Natural Materials Technology, TUD Dresden University of Technology, Germany

Influence of surface texture on the cleanability of 3D-printed stainless-steel components **363 - 370**

T. Hanisch¹, S. Stelzer², V. Eisenrauch¹, N. Milaev², J. Thielsch², J. Sebastian¹, E. Fuchs¹, and M. Mauermann¹

¹ Fraunhofer Institute for Process Engineering and Packaging IVV, Division Processing Technology, Heidelberger Str. 20, 01189 Dresden, Germany

² Fraunhofer Institute for Machine Tools and Forming Technology IWU, Dresden, Germany

Cleaning method effectiveness and the cost of incomplete cleaning **371 - 375**

R. Tomotaki, B. Kieser, and H. M. Joshi

Clean As New Gulf Coast, 1303 Thompson Park Dr., Baytown, TX 77521, USA

Effects of various alkali materials on the surface properties of aqueous surfactant solutions **376 - 390**

J. Idowu, T. R. McCartney, and F. Forouzandeh

Clean Harbors Energy & Industrial Services, #2-321 37 Ave NE Calgary, Alberta T2E 6P6, Canada

Thermal cleaning of heat exchangers, an improved total care service for an optimal cleaning **391 - 393**

R. A. J. Mol

Thermo-Clean Group, Dellestraat 45, B-3550 Heusden-Zolder, Belgium

Understanding the delivery of ultrasonic cleaning effect in a heat exchanger tube **394 - 402**

M. Järvinen^{1,2}, S. Ahmadzai¹, T. Rauhala¹, and P. Moilanen^{1,2}

¹ Altum Technologies, Eteläranta 8, 00130 Helsinki, Finland

² Electronics Research Laboratory, Physics Department, University of Helsinki, Helsinki, Finland

Experimental and numerical investigations of cleaning based on fundamental models **403 - 411**

K. Deshmukh¹, R. S. Cant², D. Arlov³, and D. I. Wilson¹

¹ Department of Chemical Engineering and Biotechnology, University of Cambridge, Philippa Fawcett Drive, Cambridge, CB3 0AS, UK

² Department of Engineering, University of Cambridge, Trumpington Street, Cambridge, CB2 1PZ, UK

³ Tetra Pak Processing Systems AB, Research & Technology, Ruben Rausings Gata, 221 86 Lund, Sweden

OTHERS

Impact of triangular tube pitch on air-cooler external fouling **412 - 417**

J.P. Swart¹ and M.R. Ellmer²

¹janswart@duck.com, ²Driemanssteeweg 660a, Rotterdam, 3084CB